

Annual Inspector Hands-On

Tester Checklist

Applicant	Date
Test Vehicle Description (Body, Chassis, Year) Test Unit	ID
Wellinda	
Vehicle Type A B D Multifunction Bus Small Vehicle	

AIR BRAKES

1. Inside Brake Check - Air

- a. Warning Light/ Buzzer
- b. Park brake valve operation (PP-1)
- C. Air system build up time
- d. Cut-in & cut-out pressures
- e. Air consumption on one full application
- f. Air loss on full application held for 1 minute
- g. ABS system operation and light

2. Brake Valves Check - Air

- a. One-way valves
- b. Two-way valves
- c. SR-1 valve
- d. Safety valve

3. Under Bus Brake Checks

- a. Air dryer (if applicable)
- b. Tanks (wet. primary, & secondary)
- C. Hoses (routing and condition) and ABS wiring

4. Air Brake Checks (under the hood)

- a. Air compressor
- b. Drive belt (if applicable)
- C. Compressor, governor and line mountings
- d. Coolant lines & fittings
- e. Oil lines & fittings
- f. Filter system
- g. General condition and leaks

5. Air Brake Checks (foundation)

- a. Shoes and/or pads
- b. Measurement and documentation of shoes and/or pads (Failure to measure and document appropriate readings will be an automatic failure.)
- C. Mounting
- **d.** Drums and/or rotors (Failure to measure and document appropriate readings will be an automatic failure.)
- e. Measurement and documentation of drums and/or rotors
- f. Brake chambers
- g. Slack adjusters (automatic test failure if not commented, not adjusting auto adjuster)
- h. Calipers
- i. ABS tone ring and sensor

6. Air Brake Adjustment

- a. Verbalize adjusting brakes with automatic slack adjusters and document. (automatic test failure with no comment on adjusting auto adjuster)
- b. Demonstrate proper method of measure rod travel and document.



HYDRAULIC BRAKES

1. Inside Brake Check - Hydraulic

- a. Warning light/gauge (if applicable)
- b. Warning buzzer (if applicable)
- C. Power assist system
- d. ABS light (if applicable)
- e. Parking brake pedal or hand lever

2. Brake Valves Check - Hydraulic

- a. Load leveling valve
- b. Proportioning or Combination valve
- C. ABS valve or system
- d. Pressure valve for electric/hydraulic boost

3. Under Bus Brake Checks

- a. Lines
- b. Parking brake cables
- C. Parking brake

4. Hydraulic Brake Checks (under the hood)

- a. Master cylinder for fluid level and leaks and fluid condition.
- b. Lines for leaks, routing, and condition.
- Power assist system for proper mounting and condition.

5. Hydraulic Brake Checks (foundation)

- a. Shoes and/or pads
- b. Measurement and documentation of shoes and/or pads (Failure to measure and document appropriate readings will be an automatic failure.)
- C. Mounting hardware
- d. Calipers and wheel cylinders
- **e.** Drums or rotors (Failure to measure and document appropriate readings will be an automatic failure.)
- f. Measurement and documentation of drums or rotors
- g. Self-adjusters
- h. ABS tone ring and sensor

6. Hydraulic Brake (adjustment)

a. Applicant will demonstrate how to adjust brake & document (one front and one rear) according to manufacturer specification.

EXHAUST

1. Hangers and Shields

- a. Hangers and shields condition
- b. Hangers and shields security
- C. Proper distance

2. Muffler, Manifold, and Turbo

- a. Exhaust or oil leaks
- b. Cracks
- C. Gaskets/donuts
- d. Emissions System

3. Exhaust Pipe; Tailpipe & Header Pipe(s)

- a. Length
- b. Leaks (visually inspection only)
- c. Condition
- **d.** Routing
- e. Clamps

STEERING & SUSPENSION

1. Steering

- a. Steering wheel
- b. Steering column and shaft
- C. Steering box
- d. Steering pump
- e. Pitman arm
- f. Drag link
- g. Steering knuckle
- h. Tie rod and tie rod ends
- i. Wheel bearings/kingpins or ball joints
- j. Castle nuts/cotter pins
- k. Steering stabilizer shock
- l. Steering radius stops

2. Suspension

(One front and one rear axle):

- a. Springs
- b. Rubber spring/air suspension (if applicable)
- C. U-bolts
- **d.** Spring hangers, spacers, pins and bushings
- e. Shocks
- f. Stabilizer bars



TIRES AND WHEELS

1. Tread Depth and Inflation

- a. Tread depth
- b. Inflation pressure

2. Tire Matching

- a. Correct placement of radial or bias tires
- b. Tire sizes on each axle
- C. Size and tire tread on same axle

3. Tire and Wheel Condition

- a. Tires
- b. Lug nuts
- c. Wheels(rims)
- d. Valve stem caps

IDENTIFICATION & BODY

1. Lettering and Paint

- a. Lettering size
- b. Clarity
- C. Paint colors
- **d.** ID coloring
- e. Placement

2. Body Interior

- a. Seats and panels
- b. Flooring
- C. Step well area
- **d.** Windows

3. Body Exterior

- a. Bumpers and tow hooks
- b. Body panels
- c. Hood latches

EMERGENCY EQUIPMENT

1. Emergency Reflectors

- a. Triangles
- b. Triangle storage box
- C. Triangle storage box mounting

2. Fire Extinguisher

- a. Fire extinguisher size and rating
- b. Operating mechanism
- **C.** Mounting
- d. Pressure gauge

3. First Aid Kits

- a. Location
- **b.** Contents
- **C.** Mounting
- d. Kit size (rating)
- e. Number of kits required

4. Body Fluid Cleanup Kit

- a. Location
- b. Contents
- C. Mounting

EMERGENCY EXITS & DOORS

1. Alarms

- a. Driver audible
- **b.** Switch condition
- C. Switch enclosure

2. Ignition Interlock Systems (if applicable)

- a. Back emergency door switches
- b. Side emergency door switches
- C. Emergency door and starter interlock warning buzzers
- d. Circuit wiring and solenoids

3. Emergency Exits

- a. Seals
- b. Latches
- C. Head bumper
- d. Door assembly and glass
- e. Aisle width at the door
- f. Flip seat (if applicable)
- g. Hold-open device



FUEL SYSTEMS

1. Fuel Tank

- a. Tank mounting
- b. Leakage
- C. Tank venting
- d. Fuel filler cap
- e. Tank drain plug

2. Fuel Lines and Filters

- a. Leakage
- **b.** Mounting
- c. Condition

3. System Leaks

- a. Carburetor or injection pump for leaks
- b. Carburetor or injection pump mounting
- C. Transfer pump for leaks
- d. Transfer pump mounting

LIGHTING

1. Switches

- a. Operation
- **b.** Mounting

2. Eight Way Lights (complete system)

- a. Flashing frequency
- b. Visibility
- C. Operation and sequencing
- d. Pilot or indicator lights
- e. Stop sign and diaphragm (if applicable)

3. Lights

- a. Head lights
- b. Tail lights
- C. License plate lights
- d. Brake lights
- e. 4 way hazards lights
- f. Back up lights
- g. Interior lights
- h. Reflectors
- i. Clearance lights
- j. Turn signal lights
- k. Light monitor

SPECIAL NEEDS EQUIPMENT (If equipped)

- a. Special needs equipment
- b. Lift interlock (after Jan 2005)
- a. Tie downs
- b. Track floor & wall
- c. CPS restraints integrated seats
- d. Other equipment tied owns (Oxygen)
- e. Decals
- f. Belt cutter
- i. FMVSS 210 seat belt ready seat frames
- j. Air conditioning